

Technische data

# Afschuifkrachten 12 mm geschuurd

REPORT 3249-12G-S

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BouwTechnologie RDA

Gegeldijk 192<sup>e</sup>

3586 MJ Utrecht

tel: 030-2617963

IBAN: NL73 RABO 03945701 03

BIC: RABO NL2U

BTW nr.: NL 003280559B96

HR Utrecht 78061083

### REPORT 3249-12G-S:

### SHEAR STRENGTH AND SHEAR MODULUS OF MAGOXX®-BOARD GREY, 12 MM

Project number: 3249  
Author: drs. H. Schinkel  
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### 1. PROJECT DATA

Commissioner : SINH Building Solutions B.V.

Address : Saturnusstraat 60, unit 67  
NL - 2216 AH Den Haag

Contact person : Mr. J. Engels

Project : Shear strength and shear modulus of Magoxx®-Board

Project number : 3249

Project manager : drs. H. Schinkel

Date of examination: October 2020

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## 2. INTRODUCTION

BouwTechnologie RDA was commissioned by SINH Building Solutions BV to test Magoxx®-board as commercialized by SINH Building Solutions at Den Haag (NL). The shear properties shall be determined in accordance with EN 789 on five specimens, cut with it longest size parallel to the longest dimension of the board and five specimens, perpendicular to the longest dimension of the board.

The 28<sup>th</sup> of August 2020 SINH Building Solutions B.V. supplied five boards with a thickness of 12 mm. The width of all boards was 1200 mm and the length of the boards was 3000 mm. The sheets were marked on their surface:

MAGOXX-CE-ETA 15/0634 NLW19-12mm-05/04/20

BouwTechnologie cut the test pieces for the different tests in accordance to EN 326 and EN 12467, dimensions 900 x 450 mm.

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### 3. DESCRIPTION

According to the cutting plan the samples were sawn by BouwTechnologie RDA BV.  
The samples were coded as follows:

Sheet number (1 through 5)

Direction of cutting (P =parallel, L=perpendicular)

Sh (stands for shear)

#### 3.1 Method

The tests were carried out in accordance with EN 789.

The deformation over 100 mm was measured using two Linear Variable Differential Transformers (LVDT's), mounted to two sides of the specimens. The characteristic value of the shear modulus ( $G_{v,mean}$ ) was determined from the force and the dimension of the section.

The maximum force ( $F_{max}$ ) and the dimensions were used for calculating the characteristic value of the shear strength ( $f_{v,k}$ ).

In order to ensure a correct propagation of the force into the specimen both ends were packed between two pieces of wood, 35 mm thick fir.

Figure 1 shows the test set-up.

The deformation velocity was kept constant at 5 mm/min, at this loading rate the specimens yielded in  $300 \text{ s} \pm 120 \text{ s}$ .

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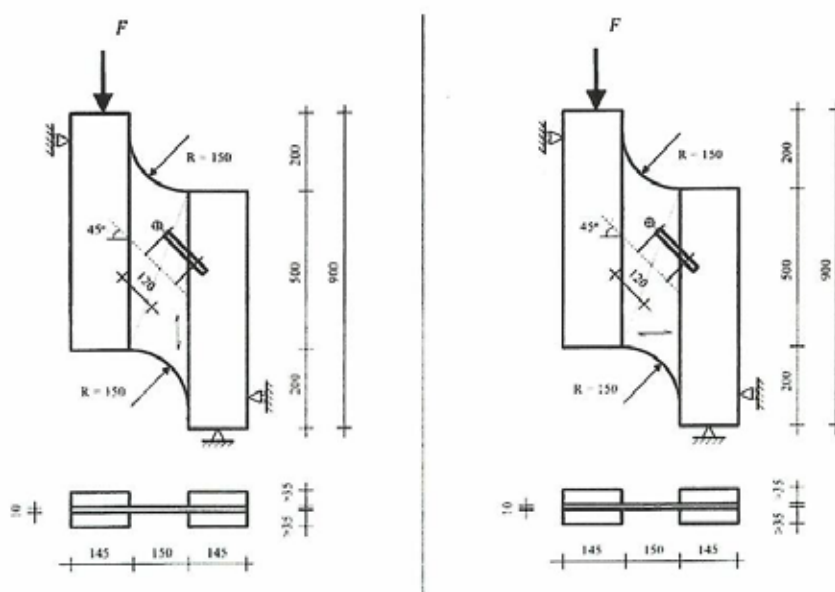


Figure 1. Dimensions and arrangement of the specimens and sensors

### 3.2 Calculations

Shear strength  $f_v$  was calculated using the formula:

$$f_v = \frac{F_{max}}{A}$$

where:

|           |                                             |                      |
|-----------|---------------------------------------------|----------------------|
| $f_v$     | shear strength                              | [N/mm <sup>2</sup> ] |
| $F_{max}$ | maximum load at yield                       | [N]                  |
| A         | surface of the section (height x thickness) | [mm <sup>2</sup> ]   |

Shear modulus  $G_v$  was calculated between 0,1  $F_{max}$  and 0,4  $F_{max}$  using:

$$G_v = \frac{0,5 \cdot l_1 \cdot (f_{40} - f_{10})}{A \cdot (u_{40} - u_{10})}$$

where:

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|                 |                                                      |                      |
|-----------------|------------------------------------------------------|----------------------|
| $G_v$           | shear modulus                                        | [N/mm <sup>2</sup> ] |
| $l_1$           | distance between the measuring points (120 mm)       | [mm]                 |
| $A$             | surface of the section (height x thickness)          | [mm <sup>2</sup> ]   |
| $F_{40}-F_{10}$ | increment of force between 10% and 40% of yield load | [N]                  |
| $u_{40}-u_{10}$ | increment of deformation 10% and 40% of yield load   | [mm]                 |

The characteristic values are calculated according with EN 14358, under the assumption that the test values have a log normal spread.

### 3.3 Apparatus used

Universal test bank Schenk (calibrated)  
Digital (calibrated)

### 3.4 Time frame of tests

The tests were done October 9, 2020

### 3.5 Deviations from standard

The surface of the fixings of the LVDT's was superior to 5 mm<sup>2</sup>.

## 4. RESULTS

The individual test results of the different tests are given in table 2. The average values are the arithmetic means by calculation.

The results didn't show a difference in the two directions of cutting. Table 1 summarizes therefor all results without the distinction of direction.

Table 1. Characteristic values of shear strength and shear modulus

| MAGOXX®-board<br>12 mm            | Shear strength<br>( $f_{v,k}$ )<br>[N/mm <sup>2</sup> ] | Shear modulus<br>( $G_{mean}$ )<br>[N/mm <sup>2</sup> ] |
|-----------------------------------|---------------------------------------------------------|---------------------------------------------------------|
| Independent of<br>board direction | 5,86                                                    | 3021                                                    |

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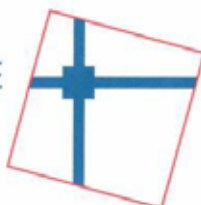


Table 2. Individual results.

| Table 2. Individual results              |                         |                          |                           |                          |                                        |                                           |                                                             |                         |                         |                         |                         |                                        |
|------------------------------------------|-------------------------|--------------------------|---------------------------|--------------------------|----------------------------------------|-------------------------------------------|-------------------------------------------------------------|-------------------------|-------------------------|-------------------------|-------------------------|----------------------------------------|
| Sample                                   | t <sub>sp</sub><br>[mm] | t <sub>500</sub><br>[mm] | t <sub>mean</sub><br>[mm] | F <sub>max</sub><br>[kN] | f <sub>v</sub><br>[N/mm <sup>2</sup> ] | ln m <sub>i</sub><br>[N/mm <sup>2</sup> ] | (ln m <sub>i</sub> -y) <sup>2</sup><br>[N/mm <sup>2</sup> ] | F <sub>10</sub><br>[kN] | F <sub>50</sub><br>[kN] | U <sub>10</sub><br>[mm] | U <sub>40</sub><br>[mm] | G <sub>v</sub><br>[N/mm <sup>2</sup> ] |
| 1LSH                                     | 11,9                    | 11,9                     | 11,9                      | 40,46                    | 6,24                                   | 1,83                                      | 0,0104                                                      | 4,03                    | 16,16                   | 0,008                   | 0,036                   | 3395                                   |
| 1PSH                                     | 11,9                    | 11,9                     | 11,9                      | 40,55                    | 6,25                                   | 1,83                                      | 0,0100                                                      | 3,79                    | 16,14                   | 0,009                   | 0,041                   | 3026                                   |
| 2LSH                                     | 12,0                    | 11,9                     | 11,9                      | 46,12                    | 7,08                                   | 1,96                                      | 0,0006                                                      | 4,60                    | 18,42                   | 0,005                   | 0,035                   | 3538                                   |
| 2PSH                                     | 11,9                    | 11,9                     | 11,9                      | 47,68                    | 7,35                                   | 1,99                                      | 0,0038                                                      | 4,74                    | 19,07                   | 0,011                   | 0,052                   | 2744                                   |
| 3LSH                                     | 11,9                    | 11,9                     | 11,9                      | 41,92                    | 6,47                                   | 1,87                                      | 0,0043                                                      | 4,18                    | 16,73                   | 0,012                   | 0,047                   | 2732                                   |
| 3PSH                                     | 11,9                    | 11,8                     | 11,9                      | 49,40                    | 7,65                                   | 2,03                                      | 0,0104                                                      | 4,77                    | 19,69                   | 0,011                   | 0,049                   | 3055                                   |
| 4LSH                                     | 11,9                    | 11,8                     | 11,9                      | 50,41                    | 7,80                                   | 2,05                                      | 0,0146                                                      | 4,98                    | 20,14                   | 0,011                   | 0,048                   | 3186                                   |
| 4PSH                                     | 12,0                    | 11,9                     | 11,9                      | 43,28                    | 6,67                                   | 1,90                                      | 0,0013                                                      | 4,25                    | 17,31                   | 0,012                   | 0,044                   | 3085                                   |
| 5LSH                                     | 11,9                    | 11,9                     | 11,8                      | 44,11                    | 6,84                                   | 1,92                                      | 0,0001                                                      | 4,41                    | 17,57                   | 0,013                   | 0,054                   | 2455                                   |
| 5PSH                                     | 11,9                    | 11,8                     | 11,9                      | 44,94                    | 6,94                                   | 1,94                                      | 0,0000                                                      | 4,38                    | 17,93                   | 0,009                   | 0,044                   | 2989                                   |
| Average                                  |                         |                          | 11,9                      | 44,89                    | 6,37                                   |                                           |                                                             |                         |                         |                         |                         | 3021                                   |
| St Dev                                   |                         |                          | 0,0                       | 3,51                     | 0,55                                   |                                           |                                                             |                         |                         |                         |                         | 320                                    |
| VC (%)                                   |                         |                          | 0                         | 8                        | 8                                      |                                           |                                                             |                         |                         |                         |                         | 11                                     |
| Characteristic values EN 14358:2016      |                         |                          |                           |                          |                                        |                                           |                                                             |                         |                         |                         |                         |                                        |
| y                                        | mean                    |                          |                           |                          | 1,93                                   |                                           |                                                             |                         |                         |                         |                         |                                        |
| s <sub>y</sub>                           | st.dev                  |                          |                           |                          | 0,079                                  |                                           |                                                             |                         |                         |                         |                         |                                        |
| n                                        |                         |                          |                           |                          | 10                                     |                                           |                                                             |                         |                         |                         |                         |                                        |
| k <sub>2</sub> (n)                       |                         |                          |                           |                          | 2,10                                   |                                           |                                                             |                         |                         |                         |                         |                                        |
|                                          |                         |                          |                           |                          |                                        |                                           |                                                             |                         |                         |                         |                         |                                        |
| f <sub>v,k</sub>                         |                         | [N/mm <sup>2</sup> ]     |                           | 5,86                     |                                        |                                           |                                                             |                         |                         |                         |                         |                                        |
|                                          |                         |                          |                           |                          |                                        |                                           |                                                             |                         |                         |                         |                         |                                        |
| G <sub>v,mean</sub> [N/mm <sup>2</sup> ] |                         |                          |                           |                          |                                        |                                           |                                                             |                         |                         |                         |                         | 3021                                   |

# MAGOXX®

De toekomst van duurzaam en brandwerend bouwen

MAGOXX B.V.  
Caballero Fabriek  
Saturnusstraat 60, Unit 71  
2516 AH Den Haag  
Nederland  
+31 (0) 88 3748400